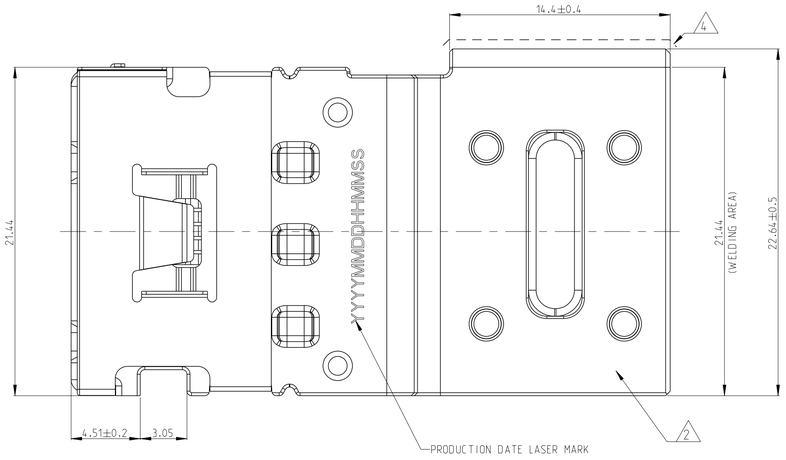
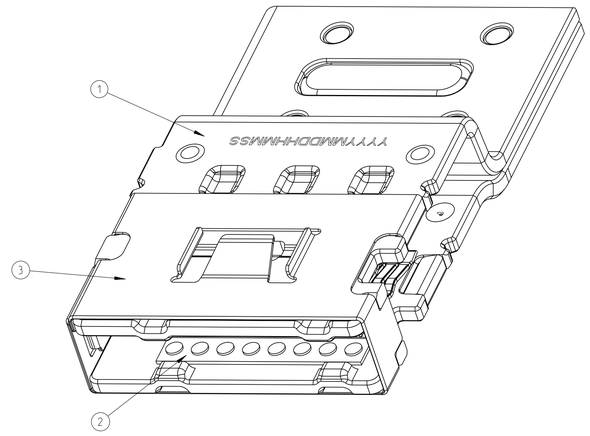
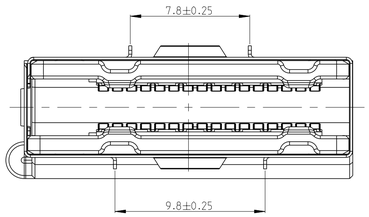
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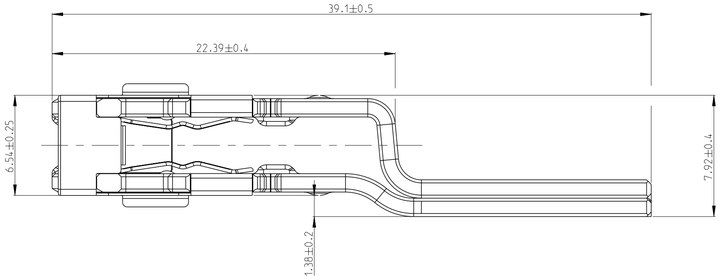
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	PART GO TO PRODUCTION	07SEP2022	Z.B	W.Z
	B	ECN-22-159893	21NOV2022	Z.B	W.Z
	B1	ECN-23-207505	11APR2023	J.Y	W.Z
	C	ECN-23-235443	17OCT2023	J.Y	W.Z

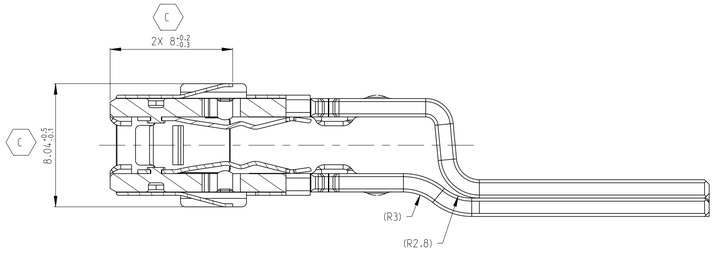




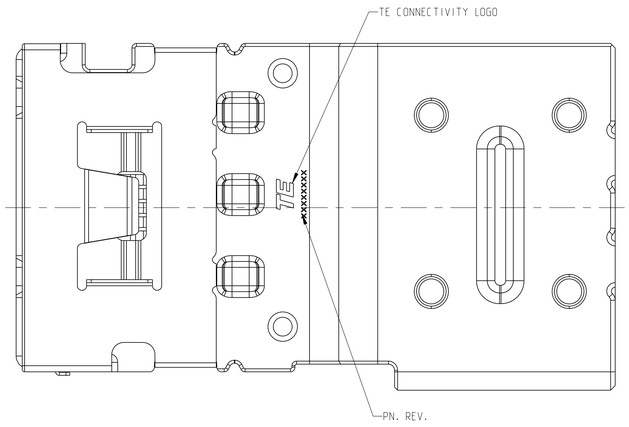
ISOMETRIC VIEW
5:1







SECTION A – A
SCALE 5:1



1 DISCOLORATIONS OF AG SURFACES OUTSIDE OF CONTACT AREA DUE TO CLEANING OF WELD AREA ARE PERMITTED AND DO NOT REPRESENT REASON FOR REJECTION.

2 TERMINAL SHOULD BE WELDED WITHIN 1 HOUR AFTER THE TERMINAL IS UNPACKED. WELDING AREA NOT TO BE TOUCHED OIL AND DIRTY.

3 PACKAGING: TRAY (LOOSE PIECE) AND VACUUMIZED.

4 ORANGE SKIN & CRACKS ON THIS 180 DEGREE BENDING AREA IS PERMITTED AND DO NOT AFFECT TERMINAL PERFORMANCE.

5 AL CABLE : 114-160625 . CU CABLE : 114-160269.

PART NO.	REVISION	WIRE SIZE(mm²)	ITEM	DESCRIPTION	MATERIAL	FINISH	WELD SURFACE	RECOMMENDED WIRE MATERIAL
2400242-2	C	25~70	3	SHELL	STAINLESS STEEL	BLANK	Ag	Cu/Al
			2	SPRING	Cu-ALLOY	Ag		
			1	BODY	Cu-ALLOY	Ag		
2400242-1	C	25~70	3	SHELL	STAINLESS STEEL	BLANK	BLANK	Cu/Al
			2	SPRING	Cu-ALLOY	Ag		
			1	BODY	Cu-ALLOY	Ag		

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED: ±0.3
0 PLC ±
1 PLC ±
2 PLC ±
3 PLC ±
4 PLC ±
ANGLES ±3°

MATERIAL SEE TABLE

FINISH SEE TABLE

DWN J.YAN 24MAR2022
CHK W.MA 24MAR2022
APVD W.ZHANG 24MAR2022
PRODUCT SPEC 108-160469
APPLICATION SPEC SEE NOTES
WEIGHT: -

TE Connectivity

NAME CSJ18.180DEG USW VERSION TERMINAL

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-2400242	-

CUSTOMER DRAWING | SCALE 3:1 | SHEET 1 OF 1 | REV C

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