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APPLICABLE STANDARD				
RATING	OPERATING TEMPERATURE RANGE	-40 °C TO 125 °C	STORAGE TEMPERATURE RANGE	−10 ℃ TO 50 ℃ (PACKED CONDITION)
	VOLTAGE	50 V AC / DC	OPERATING OR STORAGE HUMIDITY RANGE	RELATIVE HUMIDITY 90 % MAX (NOT DEWED)
	CURRENT	0.5 A	APPLICABLE CABLE	t=0.3±0.05mm, GOLD PLATING HEAT RESISTANCE : 125℃

SPECIFICATIONS

ITEM	TEST METHOD	REQUIREMENTS	QT	AT
CONSTRUCTION				
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING.	×	×
MARKING	CONFIRMED VISUALLY.		×	×
ELECTRICAL CHARACTERISTICS				
CONTACT RESISTANCE	1mA(DC OR 1000Hz).	50 mΩ MAX. INCLUDING FPC,FFC BULK RESISTANCE (L=8mm)	×	×
INSULATION RESISTANCE	100 V DC.	500 MΩ MIN.	×	×
VOLTAGE PROOF	150 V AC FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	×	×
MECHANICAL CHARACTERISTICS				
MECHANICAL OPERATION	20 TIMES INSERTIONS AND EXTRACTIONS.	① CONTACT RESISTANCE: 50 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	—
VIBRATION	FREQUENCY 10 TO 55 Hz, HALF AMPLITUDE 0.75 mm, FOR 10 CYCLES IN 3 AXIAL DIRECTIONS.	① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② CONTACT RESISTANCE: 50 mΩ MAX.	×	—
SHOCK	981 m/s^2 , DURATION OF PULSE 6 ms AT 3 TIMES IN 3 BOTH AXIAL DIRECTIONS.	③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	—
FPC RETENTION FORCE	MEASURED BY APPLICABLE FPC. (CONNECTOR,FPC AT INITIAL CONDITION. THICKNESS OF FPC SHALL BE t=0.30mm)	DIRECTION OF INSERTION: 0.4×n N MIN (n : NUMBER OF CONTACTS). (***note 1***)	×	—
ENVIRONMENTAL CHARACTERISTICS				
RAPID CHANGE OF TEMPERATURE	TEMPERATURE-55→+15 TO +35→+125→+15 TO +35°C TIME 30→ 2 TO 3 → 30→ 2 TO 3 min. UNDER 1000 CYCLES.	① CONTACT RESISTANCE: 50 mΩ MAX. ② INSULATION RESISTANCE: 50 MΩ MIN. ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	—
DAMP HEAT (STEADY STATE)	EXPOSED AT 60±2 °C, RELATIVE HUMIDITY 90 TO 95 %, 1000 h.		×	—
DAMP HEAT,CYCLIC	EXPOSED AT -10 TO +65 °C, RELATIVE HUMIDITY 90 TO 96 %, 10 CYCLES,TOTAL 240 h.	① CONTACT RESISTANCE: 50 mΩ MAX. ② INSULATION RESISTANCE: 1 MΩ MIN. (AT HIGH HUMIDITY) ③ INSULATION RESISTANCE: 50 MΩ MIN. (AT DRY) ④ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	—
DRY HEAT	EXPOSED AT 125±2 ℃, 1000 h.	① CONTACT RESISTANCE: 50 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	—
COLD	EXPOSED AT -55±3℃, 1000 h.		×	—
CORROSION SALT MIST	EXPOSED AT 35±2 ℃ 5% SALT WATER SPRAY FOR 96 h.	① CONTACT RESISTANCE: 50 mΩ MAX. ② NO EVIDENCE OF CORROSION WHICH AFFECTS TO OPERATION OF CONNECTOR.	×	—
SULPHUR DIOXIDE [JIS C 60068-2-42]	EXPOSED AT 40±2 ℃ , RELATIVE HUMIDITY 80±5% , 25±5 ppm FOR 96 h.		×	—
HYDROGEN SULPHIDE [JIS C 60068-2-43]	EXPOSED AT 40±2 ℃ , RELATIVE HUMIDITY 80±5% , 10 TO 15 ppm FOR 96 h.		×	—

	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
⚠1					

REMARK

Unless otherwise specified, refer to IEC 60512.

APPROVED	HS. SAKAMOTO	20191025
CHECKED	FN. TAMURA	20191025
DESIGNED	TA. SUZUKI	20191025
DRAWN	TA. SUZUKI	20191025

Note QT:Qualification Test AT:Assurance Test X:Applicable Test

DRAWING NO. ELC-386059-05-00

HRS	SPECIFICATION SHEET	PART NO.	FH52K-80S-0.5SH(05)	
	HIROSE ELECTRIC CO., LTD.	CODE NO.	CL580-4641-0-05 ⚠1	1/2

FORM HD0011-2-1

SPECIFICATIONS

ITEM	TEST METHOD	REQUIREMENTS	QT	AT
RESISTANCE TO SOLDERING HEAT	1) REFLOW SOLDERING (TO BE 2 TIMES MAX.) PEAK TMP. 250 ℃ MAX REFLOW TMP. OVER 230 ℃ WITHIN 60 sec. PRE-HEATING. 150 TO 200℃ 90 TO 120 sec. 2)SOLDERING IRONS : 400 ± 10 ℃, FOR 5± 1 sec .	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	×	—
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 245±3 ℃ FOR IMMERSION DURATION, 3±0.3 sec.	A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	×	—

(***note 1***)

THERE'S A CASE WHICH FPC/FFC RETENTION FORCE DOESN'T FULFILL THE VALUE,

BECAUSE FPC/FFC SPECIFICATION AFFECTS THE RESULT OF FPC/FFC RETENTION FORCE.

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