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APPLICABLE STANDARD				
RATING	OPERATING TEMPERATURE RANGE	-40 °C TO 85 °C	STORAGE TEMPERATURE RANGE	-10 °C TO 50 °C (PACKED CONDITION)
	VOLTAGE	50 V AC / DC	OPERATING OR STORAGE HUMIDITY RANGE	RELATIVE HUMIDITY 90 % MAX (NOT DEWED)
	CURRENT	0.5 A (***note 1***)	APPLICABLE CABLE	t=0.3±0.05mm, GOLD PLATING

SPECIFICATIONS

ITEM	TEST METHOD	REQUIREMENTS	QT	AT
CONSTRUCTION				
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING.	×	×
MARKING	CONFIRMED VISUALLY.		×	×
ELECTRIC CHARACTERISTICS				
CONTACT RESISTANCE	1mA(DC OR 1000Hz).	50 mΩ MAX. INCLUDING FPC,FFC BULK RESISTANCE (L=8mm)	×	×
INSULATION RESISTANCE	100 V DC.	500 MΩ MIN.	×	×
VOLTAGE PROOF	150 V AC FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	×	×
MECHANICAL CHARACTERISTICS				
MECHANICAL OPERATION	20 TIMES INSERTIONS AND EXTRACTIONS.	① CONTACT RESISTANCE: 50 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	—
VIBRATION	FREQUENCY 10 TO 55 Hz, HALF AMPLITUDE 0.75 mm, FOR 10 CYCLES IN 3 AXIAL DIRECTIONS.	① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② CONTACT RESISTANCE: 50 mΩ MAX.	×	—
SHOCK	981 m/s^2, DURATION OF PULSE 6 ms AT 3 TIMES IN 3 BOTH AXIAL DIRECTIONS.	③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	—
FPC RETENTION FORCE	MEASURED BY APPLICABLE FPC. (CONNECTOR,FPC AT INITIAL CONDITION. THICKNESS OF FPC SHALL BE t=0.30mm)	DIRECTION OF INSERTION: 0.4 × n N MIN (n:NUMBER OF CONTACTS)	×	—
ENVIRONMENTAL CHARACTERISTICS				
RAPID CHANGE OF TEMPERATURE	TEMPERATURE-40→+15TO+35→+85→+15TO+35°C TIME 30→ 2 TO 3 → 30→ 2 TO 3 min. UNDER 5 CYCLES.	① CONTACT RESISTANCE: 50 mΩ MAX. ② INSULATION RESISTANCE: 50 MΩ MIN. ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	—
DAMP HEAT (STEADY STATE)	EXPOSED AT 40±2 °C, RELATIVE HUMIDITY 90 TO 95 %, 96 h.		×	—
DAMP HEAT,CYCLIC	EXPOSED AT -10 TO +65 °C, RELATIVE HUMIDITY 90 TO 96 %, 10 CYCLES,TOTAL 240 h.	① CONTACT RESISTANCE: 50 mΩ MAX. ② INSULATION RESISTANCE: 1 MΩ MIN. (AT HIGH HUMIDITY) ③ INSULATION RESISTANCE: 50 MΩ MIN. (AT DRY) ④ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	—
DRY HEAT	EXPOSED AT 85±2 °C, 96 h.	① CONTACT RESISTANCE: 50 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	—
COLD	EXPOSED AT -40±3°C, 96 h.		×	—
CORROSION SALT MIST	EXPOSED AT 35±2 °C 5% SALT WATER SPRAY FOR 96 h.	① CONTACT RESISTANCE: 50 mΩ MAX. ② NO EVIDENCE OF CORROSION WHICH AFFECTS TO OPERATION OF CONNECTOR.	×	—
SULPHUR DIOXIDE [JIS C 0090]	EXPOSED AT 40±2 °C , RELATIVE HUMIDITY 80±5% , 25±5 PPM FOR 96 h.		×	—
HYDROGEN SULPHIDE [JIS C 0092]	EXPOSED AT 40±2 °C , RELATIVE HUMIDITY 80±5% , 10 TO 15 PPM FOR 96 h.		×	—

	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
A					

REMARK

Unless otherwise specified, refer to JIS C 5402.

APPROVED	NM. NISHIMATSU	12. 03. 21
CHECKED	HS. SAKAMOTO	12. 03. 21
DESIGNED	RT. IKEDA	12. 03. 20
DRAWN	NM. SANPEI	12. 03. 14

Note QT:Qualification Test AT:Assurance Test X:Applicable Test

DRAWING NO. ELC4-159266-02

HRS

SPECIFICATION SHEET

HIROSE ELECTRIC CO., LTD.

PART NO. FH12-**S-0.5SVA(54)

CODE NO. CL586 A 1/2

FORM HD0011-2-1

SPECIFICATIONS

ITEM	TEST METHOD	REQUIREMENTS	QT	AT
RESISTANCE TO SOLDERING HEAT	1) REFLOW SOLDERING (TO BE 2 TIMES MAX.) PEAK TMP. 250 °C MAX REFLOW TMP. 230 °C MIN FOR 30 sec. PRE-HEATING. 150 TO 200°C 90 TO 120 sec. 2)SOLDERING IRONS : 350 ± 10 °C, FOR 5± 1 sec .	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	×	—
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 235±5 °C FOR IMMERSION DURATION, 2±0.5 sec.	A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	×	—

(***note 1***)

WHEN THE SAME VALUE OF CURRENT ARE APPLIED TO ALL CONTACTS AT THE SAME TIME IN ONCE, SET THE CURRENT TO THE 70 % OF THE RATED CURRENT VALUE.

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